



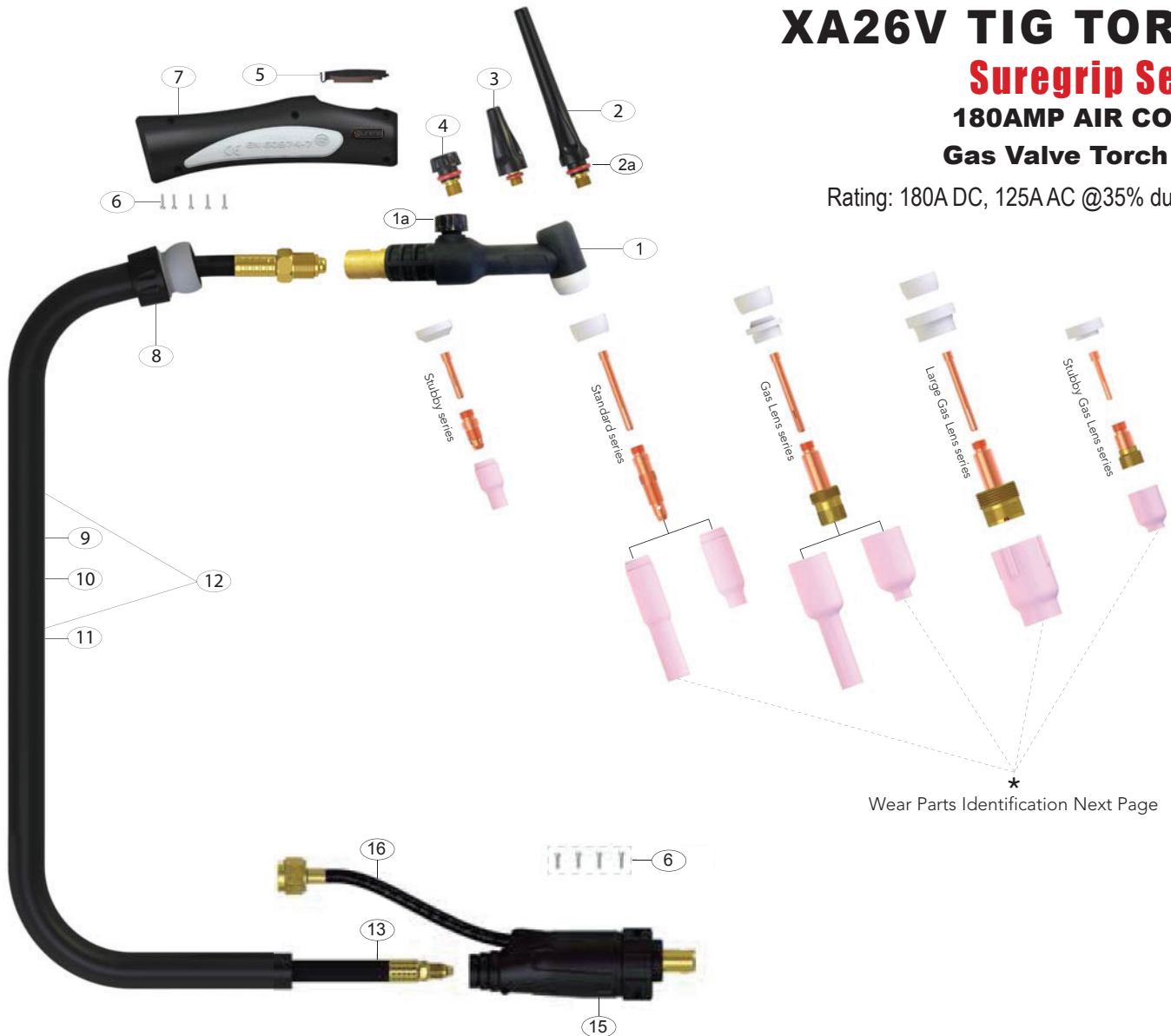
XA26V TIG TORCH

Suregrip Series

180AMP AIR COOLED

Gas Valve Torch Head

Rating: 180A DC, 125AAC @35% duty cycle.



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Wear Parts Identification Next Page

Torch Model	Description		Part Number
	4m	8m	
XA26V Suregrip Tig Torch 4m, Surelok Connector QF Gas	XA26V-S112GS4	XA26V-S125GS4	
XA26VFX Suregrip Flexi Tig Torch, Surelok Connector, QF Gas	XA26VFX-S112GS4	XA26VFX-S125GS4	

Spare Parts		
Part Number	Description	
1	XA26V	Torch Body Standard
	XA26VFX	Torch Body Flexible
2	57Y02	Back Cap Long
2a	98W18	Back Cap O Ring
3	P300M	Back Cap Medium
4	57Y04	Back Cap Short
5	ER1MS	Momentary Switch Kit
6	ERSWL4	Trigger Lead x 4m
	ERSWL8	Trigger Lead x 8m
7	ERSP1	Screw Pack
8	ERH200	Large Ergo Tig Handle
9	ERKJ200	Large Knuckle Joint
10	ERLC200-08	Leather Cover x 0.8m
11	ERJK200	Jointing Repair Kit

Spare Parts		
Part Number	Description	
12	ERNCL-32	Neoprene Cover Sheath x 3.2m
	ERNCL-72	Neoprene Cover Sheath x 7.2m
13	ERCO200-40	Sheath x 4m c/w Leather Cover
	ERCO200-80	Sheath x 8m c/w Leather Cover
14	SLH926-S	Cable Support Large
15	SLH926-H	Surelok Housing Large
16	SLH26-C	Surelok Housing Cover
17	SL46V28AR	Power Cable x 4m Surelok Rubber
	SL46V30AR	Power Cable x 8m Surelok Rubber
18	SL3550	Surelok Body & Support 35-50
	SL2510	Surelok Body & Support 16-25
19	SL-1-WR3	Gas Supply Hose
20	10004667	7 Pin Plug



Standard Front End Parts

Part # 18CG
Description Cup Gasket



Part # 10N30 Collet Body 1.0mm
10N31 Collet Body 1.6mm
10N32 Collet Body 2.4mm
10N28 Collet Body 3.2mm



Part # 10N49L Long Alumina Nozzle Ø 8mm #5L
10N48L Long Alumina Nozzle Ø 10mm #6L
10N47L Long Alumina Nozzle Ø 11mm #7L



Part # 10N22 Collet 1.0mm
10N23 Collet 1.6mm
10N24 Collet 2.4mm
10N25 Collet 3.2mm

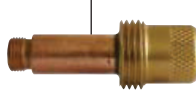
Part # 10N50 Alumina Nozzle Ø 6mm #4
10N49 Alumina Nozzle Ø 8mm #5
10N48 Alumina Nozzle Ø 10mm #6
10N47 Alumina Nozzle Ø 11mm #7
10N46 Alumina Nozzle Ø 13mm #8
10N45 Alumina Nozzle Ø 16mm #10
10N44 Alumina Nozzle Ø 19mm #12

Gas Lens Front End Parts

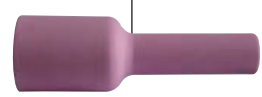
Part # 18CG Cup Gasket
54N01 Gas Lens Gasket



Part # 45V24 Gas Lens Collet Body 1.0mm
45V25 Gas Lens Collet Body 1.6mm
45V26 Gas Lens Collet Body 2.4mm
45V27 Gas Lens Collet Body 3.2mm



Part # 54N17L Long Gas Lens Nozzle Ø 8mm #5L
54N16L Long Gas Lens Nozzle Ø 10mm #6L
54N15L Long Gas Lens Nozzle Ø 11mm #7L



Part # 10N22 Collet 1.0mm
10N23 Collet 1.6mm
10N24 Collet 2.4mm
10N25 Collet 3.2mm

Part # 54N18 Gas Lens Nozzle Ø 6mm #4
54N17 Gas Lens Nozzle Ø 8mm #5
54N16 Gas Lens Nozzle Ø 10mm #6
54N15 Gas Lens Nozzle Ø 11mm #7
54N14 Gas Lens Nozzle Ø 12mm #8
54N19 Gas Lens Nozzle Ø 16mm #11

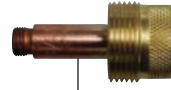
Large Gas Lens Front End Parts



Part # 18CG Gas Lens Gasket
54N63 Large Lens Gasket



Part # 10N22 Collet 1.0mm
10N23 Collet 1.6mm
10N24 Collet 2.4mm
10N25 Collet 3.2mm



Part # 45V0204 Large Gas Lens Body 1.0mm
45V116 Large Gas Lens Body 1.6mm
45V64 Large Gas Lens Body 2.4mm
995795 Large Gas Lens Body 3.2mm



Part # 57N75 Large Gas Lens Nozzle Ø 10mm #6
57N74 Large Gas Lens Nozzle Ø 12mm #8
53N88 Large Gas Lens Nozzle Ø 16mm #10
53N87 Large Gas Lens Nozzle Ø 19mm #12

Stubby Front End Parts

Part # 18CG20 Stubby Cup Gasket



Part # 17CB20 Stubby Collet Body Fits 1.0 - 3.2mm



Part # 796F70 Long Alumina Nozzle Ø 4mm #3
796F71 Long Alumina Nozzle Ø 6mm #4
796F72 Long Alumina Nozzle Ø 8mm #5
796F73 Long Alumina Nozzle Ø 10mm #6



Part # 10N22S Stubby Collet 1.0mm
10N23S Stubby Collet 1.6mm
10N24S Stubby Collet 2.4mm
10N25S Stubby Collet 3.2mm

Part # 13N08 Alumina Nozzle Ø 6mm #4
13N09 Alumina Nozzle Ø 8mm #5
13N10 Alumina Nozzle Ø 10mm #6
13N11 Alumina Nozzle Ø 11mm #7
13N12 Alumina Nozzle Ø 13mm #8
13N13 Alumina Nozzle Ø 16mm #10

Stubby Gas Lens Front End Parts



Part # 80300236 Gas Lens Gasket



Part # 10N23S Stubby Collet 1.6mm
10N24S Stubby Collet 2.4mm
10N25S Stubby Collet 3.2mm



Part # USTB45V43 Stubby Gas Lens Body 1.6mm
USTB45V44 Stubby Gas Lens Body 2.4mm
USTB45V45 Stubby Gas Lens Body 3.2mm



Part # 53N58 Gas Lens Nozzle Ø 6mm #4
53N59 Gas Lens Nozzle Ø 8mm #5
53N60 Gas Lens Nozzle Ø 10mm #6
53N61 Gas Lens Nozzle Ø 11mm #7
53N61S Gas Lens Nozzle Ø 15mm #8