

3M[™] Speedglas[™] Welding Helmet G5-02

To optimise the effective lifetime of your welding equipment and avoid the additional cost of replacement, regular maintenance is important. Replace all damaged parts immediately to ensure correct levels of protection.

Below is a helpful overview; always read and follow user instructions.

Before use

- ① Helmet and head harness. Inspect for cracks or any damaged parts. Replace if needed.
- ② Cover lenses. To provide the best possible vision, they should be clean and without scratches.
- ③ Welding filter. Ensure low battery indicator is not flashing and check that the sensors are clean and uncovered.



After use

- ① Clean the helmet. Wipe with a moist tissue or cloth, both inside and outside the helmet. DO NOT rinse, immerse in water or clean with solvents.
- 2 Sweatbands. Remove for additional cleaning as needed and replace whenever they become unhygienic.
- ③ Cover lenses. Clean with a soft cloth and replace if any pits or scratches occur.
- ④ Storage. Store the helmet in a dry, clean area away from direct sunlight, high temperatures and solvents.

Spare parts and consumables 70 60 30 16 85 02 16 85 05 13 01 00 53 62 10 16 91 00 62 11 95 70 50 20 16 90 05 16 90 01 53 62 11 60 10 00 ٩ 62 20 00 62 60 00 60 20 00 62 40 00 17 20 20 17 20 21 17 20 22 79 01 04 16 40 05 62 00 20 Part No Description Part No Description Part No Description

70 50 20 Head Harness G5-02

13 01 00	Sivi Cleaning wipe
16 40 05	Ear/Throat Protection Leather
16 85 02	Sweatband Pk=2
16 85 05	Sweatband Pk=5
16 90 01	Throat Protection Tecaweld
16 90 05	Head Protection
16 91 00	Head Cape Tecaweld
17 20 20	Magnifying Lens 1.5X
17 20 21	Magnifying Lens 2.0X
17 20 22	Magnifying Lens 2.5X
53 62 10	Head Harness Back Cushion (Small)

53 62 11	Head Harness Back Cushion (Large)
60 10 00	Battery Holder
60 20 00	Battery CR2450
62 00 20	Speedglas Curved Welding Lens G5-02
62 11 20	Helmet G5-02 with Welding Lens, Head Harness,
	Cleaning Wipe and Bag
62 11 95	Helmet Exc Welding Lens, Head Harness & Front
	Cover
62 20 00	Front Cover
62 40 00	Lens Cover Inner Pk=2

62 60 00 Lens Cover Outer Hard Coated Pk=5

70 60 30 Head Harness Pivot Mechanisms 79 01 04 Helmet Storage Bag G5-02

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AWS	Australian Welding Supplies Pty Ltd PO Box 912 • Artarmon NSW 1570 • Australia T: (02) 9439 0111 E: sales@awsi.com.au W: www.awsi.com.au		aler Speedglas [™] Velding Safety	higher than normal levels	on and advice ice an order for spare parts, please contact AWS on +61 (0) 2 94 is of pollutants, heat and sparks will require more frequent replac the care and maintenance videos on our Youtube channel (www.	ement of components. If you require additional
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