

Safety Data Sheet



Oxygen, Compressed Gas

Date of first issue: 06/10/2009

Revised date: 20/12/2016

Supersedes: 20/12/2016

Version: 5.1

SDS reference: AL605

Danger



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name : Oxygen, Aligal 3, Lasal 2003
SDS no : AL605
Chemical description : Oxygen
CAS-No. : 7782-44-7
EC-No. : 231-956-9
EC Index-No. : 008-001-00-8
Registration-No. : Listed in Annex IV / V REACH, exempted from registration.
Chemical formula : O₂

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional. Perform risk assessment prior to use.
Test gas/Calibration gas.
Welding, cutting, heating and brazing.
Shield gas for welding processes.
Use for manufacture of electronic/photovoltaic components.
Water treatment.
Laser gas.
Laboratory use.
Food applications.
Contact supplier for more information on uses.

Uses advised against : Consumer use.

1.3. Details of the supplier of the safety data sheet

Company identification : Air Liquide Australia Limited
Level 9 / 380 St. Kilda Road
3004 Melbourne VIC Australia
+61 3 9697 9888
ALAEquiries@AirLiquide.com

1.4. Emergency telephone number

Emergency telephone number : 1800 812 588

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to WHS Regulation

Physical hazards	Oxidising Gases, Category 1	H270
	Gases under pressure : Compressed gas	H280

2.2. Label elements

Classification according to WHS Regulation

WELDING TECHNOLOGY

SUPPLIERS EN (English) WELDING AND ENGINEERING EQUIPMENT SDS Ref.: AL605

Air Liquide Australia Limited
Level 9 / 380 St. Kilda Road 3004
Melbourne VIC Australia
+61 3 9697 9888



Ph: 09 274 1246
info@weldingtechnology.co.nz
www.weldingtechnology.co.nz

Hazard pictograms :



Signal word :

Danger

Hazard statements :

H270 - May cause or intensify fire; oxidiser.
H280 - Contains gas under pressure; may explode if heated..

Precautionary statements

- Prevention : P220 - Keep away from combustible materials.
P244 - Keep valves and fittings free from oil and grease..
- Response : P370+P376 - In case of fire: stop leak if safe to do so..
- Storage : P403 - Store in a well-ventilated place..

2.3. Other hazards

: None.

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	%	Classification according to WHS Regulation
Oxygen	(CAS-No.) 7782-44-7 (EC-No.) 231-956-9 (EC Index-No.) 008-001-00-8 (Registration-No.) *1	100	Ox. Gas 1, H270 Press. Gas (Comp.), H280

Contains no other components or impurities which will influence the classification of the product.

*1: Listed in Annex IV / V REACH, exempted from registration.

*2: Registration deadline not expired.

*3: Registration not required: Substance manufactured or imported < 1t/y.

Full text of R-phrases see section 16. Full text of H-statements see section 16.

3.2. Mixtures : Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.
Remove victim to uncontaminated area.
- Skin contact : Adverse effects not expected from this product.
- Eye contact : Adverse effects not expected from this product.
- Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

: Continuous inhalation of concentrations higher than 75% may cause nausea, dizziness, respiratory difficulty and convulsion.
Refer to section 11.

4.3. Indication of any immediate medical attention and special treatment needed



: None.

SECTION 5: Firefighting measures**5.1. Extinguishing media**

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Specific hazards : Supports combustion.
Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : None.

5.3. Advice for fire-fighters

- Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.
If possible, stop flow of product.
Use water spray or fog to knock down fire fumes if possible.
Move containers away from the fire area if this can be done without risk.
- Special protective equipment for fire fighters : Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.
Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.
- Hazchemcode : 2S

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

- : Try to stop release.
Evacuate area.
Monitor concentration of released product.
Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
Eliminate ignition sources.
Ensure adequate air ventilation.
Act in accordance with local emergency plan.
Stay upwind.

6.2. Environmental precautions

- : Try to stop release.

6.3. Methods and material for containment and cleaning up

- : Ventilate area.

6.4. Reference to other sections

- : See also sections 8 and 13.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

- Safe use of the product : The product must be handled in accordance with good industrial hygiene and safety procedures.
Only experienced and properly instructed persons should handle gases under pressure.
Consider pressure relief device(s) in gas installations.
Ensure the complete gas system was (or is regularly) checked for leaks before use.
Do not smoke while handling product.
Keep equipment free from oil and grease.
Use no oil or grease.
Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
Use only oxygen approved lubricants and oxygen approved sealings.
Use only with equipment cleaned for oxygen service and rated for cylinder pressure.
Avoid suck back of water, acid and alkalis.
Do not breathe gas.
- Safe handling of the gas receptacle : Refer to supplier's container handling instructions.
Do not allow backfeed into the container.
Protect cylinders from physical damage; do not drag, roll, slide or drop.
When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.
Never attempt to repair or modify container valves or safety relief devices.
Damaged valves should be reported immediately to the supplier.
Keep container valve outlets clean and free from contaminants particularly oil and water.
Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
Close container valve after each use and when empty, even if still connected to equipment.
Never attempt to transfer gases from one cylinder/container to another.
Never use direct flame or electrical heating devices to raise the pressure of a container.
Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.
Suck back of water into the container must be prevented.
Open valve slowly to avoid pressure shock.

7.2. Conditions for safe storage, including any incompatibilities

- : Observe all regulations and local requirements regarding storage of containers.
Containers should not be stored in conditions likely to encourage corrosion.
Container valve guards or caps should be in place.
Containers should be stored in the vertical position and properly secured to prevent them from falling over.
Stored containers should be periodically checked for general condition and leakage.
Keep container below 50°C in a well ventilated place.
Segregate from flammable gases and other flammable materials in store.
Store containers in location free from fire risk and away from sources of heat and ignition.
Keep away from combustible materials.

7.3. Specific end use(s)

- : None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

OEL (Occupational Exposure Limits) : No data available.

DNEL (Derived-No Effect Level) : No data available.

PNEC (Predicted No-Effect Concentration) : No data available.

8.2. Exposure controls



8.2.1. Appropriate engineering controls

: Provide adequate general and local exhaust ventilation.
 Systems under pressure should be regularly checked for leakages.
 Avoid oxygen rich (>23,5%) atmospheres.
 Gas detectors should be used when oxidising gases may be released.
 Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

: A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:
 PPE compliant to the recommended EN/ISO standards should be selected.

- Eye/face protection : Wear safety glasses with side shields.
Standard EN 166 - Personal eye-protection - specifications
- Skin protection
 - Hand protection : Wear working gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risk.
 - Other : Consider the use of flame resistant safety clothing.
Standard EN ISO 14116 - Limited flame spread materials.
Wear safety shoes while handling containers.
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Respiratory protection : None necessary.
- Thermal hazards : None in addition to the above sections

8.2.3. Environmental exposure controls

: Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

- Physical state at 20°C / 101.3kPa : Gas.
- Colour : Colourless.

Odour : No odour warning properties.

Odour threshold : Odour threshold is subjective and inadequate to warn of overexposure.

pH value : Not applicable for gases and gas mixtures.

Molar mass : 32 g/mol

Melting point : -219 °C

Boiling point : -183 °C

Flash point : Not applicable for gases and gas mixtures.

Critical temperature [°C] : -118 °C

Evaporation rate (ether=1) : Not applicable for gases and gas mixtures.

Flammability range : Non flammable.

Vapour pressure [20°C] : Not applicable.

Vapour pressure [50°C] : Not applicable.

Relative density, gas (air=1) : 1.1

Relative density, liquid (water=1) : 1.1

Solubility in water : 39 mg/l



Partition coefficient n-octanol/water [log Kow]	: Not applicable for inorganic gases.
Auto-ignition temperature	: Non flammable.
Decomposition point [°C]	: Not applicable.
Viscosity [20°C]	: No reliable data available.
Explosive Properties	: Not applicable.
Oxidising Properties	: Oxidiser.
- Coefficient of oxygen equivalency (Ci)	: 1

9.2. Other information

Other data	: No additional information available
------------	---------------------------------------

**SECTION 10: Stability and reactivity
and reactivity****10.1. Reactivity**

: No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

: Stable under normal conditions.

10.3. Possibility of hazardous reactions

: Violently oxidises organic material.

10.4. Conditions to avoid

: Avoid moisture in installation systems.

10.5. Incompatible materials

: May react violently with combustible materials.
May react violently with reducing agents.
Keep equipment free from oil and grease.
Consider the potential toxicity hazard due to the presence of chlorinated or fluorinated polymers in high pressure (> 30 bar) oxygen lines in case of combustion.
For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

: None.

SECTION 11: Toxicological information**11.1. Information on toxicological effects**

Acute toxicity	: No known toxicological effects from this product.
Skin corrosion/irritation	: No known effects from this product.
Serious eye damage/irritation	: No known effects from this product.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: No known effects from this product.
Aspiration hazard	: Not applicable for gases and gas mixtures.

SECTION 12: Ecological information

12.1. Toxicity

Assessment : No ecological damage caused by this product.

12.2. Persistence and degradability

Assessment : No ecological damage caused by this product.

12.3. Bioaccumulative potential

Assessment : No data available.

12.4. Mobility in soil

Assessment : Because of its high volatility, the product is unlikely to cause ground or water pollution. Partition into soil is unlikely.

12.5. Results of PBT and vPvB assessment

Assessment : No data available.

12.6. Other adverse effects

: No known effects from this product.

Effect on the ozone layer : None.

Effect on global warming : None.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Contact supplier if guidance is required.
May be vented to atmosphere in a well ventilated place.
Do not discharge into any place where its accumulation could be dangerous.
Ensure that the emission levels from local regulations or operating permits are not exceeded.
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.
Return unused product in original cylinder to supplier.

List of hazardous waste codes (from Commission Decision 2001/118/EC) : 16 05 04 *: Gases in pressure containers (including halons) containing dangerous substances.

13.2. Additional information

: External treatment and disposal of waste should comply with applicable local and/or national regulations

SECTION 14: Transport information**14.1. UN number**

UN-No. : 1072

14.2. UN proper shipping name

Transport by road/rail (ADG) : OXYGEN, COMPRESSED

Transport by air (ICAO-TI / IATA-DGR) : Oxygen, compressed

Transport by sea (IMDG) : OXYGEN, COMPRESSED

14.3. Transport hazard class(es)

Labelling

:



2.2 : Non-flammable, non-toxic gases

5.1 : Oxidizing substances

Transport by road/rail (ADG)

Class : 2
Hazchemcode : 2S
Hazard identification number : 25
Tunnel Restriction : E - Passage forbidden through tunnels of category E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.2 (5.1)

Transport by sea (IMDG)

Class / Div. (Sub. risk(s)) : 2.2 (5.1)
Emergency Schedule (EmS) - Fire : F-C
Emergency Schedule (EmS) - Spillage : S-W

14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable
Transport by air (ICAO-TI / IATA-DGR) : Not applicable
Transport by sea (IMDG) : Not applicable

14.5. Environmental hazards

Transport by road/rail (ADR/RID) : None.
Transport by air (ICAO-TI / IATA-DGR) : None.
Transport by sea (IMDG) : None.

14.6. Special precautions for user**Packing Instruction(s)**

Transport by road/rail (ADR/RID) : P200
Transport by air (ICAO-TI / IATA-DGR)
 Passenger and Cargo Aircraft : 200
 Cargo Aircraft only : 200
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
Before transporting product containers:
- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure cylinder valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.



HAZCHEMCODE : 2S

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

: Not applicable.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations**

Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

: A CSA does not need to be carried out for this product.

SECTION 16: Other information

Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.

Abbreviations and acronyms : ATE - Acute Toxicity Estimate. CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008. REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006. EINECS - European Inventory of Existing Commercial Chemical Substances. CAS# - Chemical Abstract Service number. PPE - Personal Protection Equipment. LC50 - Lethal Concentration to 50 % of a test population. RMM - Risk Management Measures. PBT - Persistent, Bioaccumulative and Toxic. vPvB - Very Persistent and Very Bioaccumulative. STOT- SE : Specific Target Organ Toxicity - Single Exposure. CSA - Chemical Safety Assessment. EN - European Standard. UN - United Nations. ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road. IATA - International Air Transport Association. IMDG code - International Maritime Dangerous Goods. RID - Regulations concerning the International Carriage of Dangerous Goods by Rail. WGK - Water Hazard Class. STOT - RE : Specific Target Organ Toxicity - Repeated Exposure.

Training advice : Ensure operators understand the hazard of oxygen enrichment.

Full text of H-statements

Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Comp.)	Gases under pressure : Compressed gas
H270	May cause or intensify fire; oxidiser.
H280	Contains gas under pressure; may explode if heated.

DISCLAIMER OF LIABILITY : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out. Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

