

# Safety Data Sheet

ARGON based Compressed Gas Mixture, including ARCAL (Chrome, Speed and Force) and ALIGAL 63

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SDS reference: AL615

**Warning**



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Trade name : ARCAL (Chrome, Speed and Force, 8, 10, 14, 31, 32, 35, 37, 39, 112, 121, 129, 211)  
SDS no : AL615

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional. Perform risk assessment prior to use.  
Contact supplier for more information on uses.  
Uses advised against : Consumer use.

### 1.3. Details of the supplier of the safety data sheet

Company identification : Air Liquide Australia Limited  
Level 9 / 380 St. Kilda Road  
3004 Melbourne VIC Australia  
+61 3 9697 9888  
ALAEquiries@AirLiquide.com

### 1.4. Emergency telephone number

Emergency telephone number : 1800 812 588

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification according to WHS Regulation

Physical hazards                      Gases under pressure : Compressed gas    H280

### 2.2. Label elements

#### Classification according to WHS Regulation

Hazard pictograms :



GHS04

Signal word :

Warning

Hazard statements :

H280 - Contains gas under pressure; may explode if heated..

Precautionary statements

- Storage : P403 - Store in a well-ventilated place..

### 2.3. Other hazards

: Asphyxiant in high concentrations.

## SECTION 3: Composition/information on ingredients



**3.1. Substances** : Not applicable

**3.2. Mixtures**

Name	Product identifier	%	Classification according to WHS Regulation
Carbon dioxide	(CAS-No.) 124-38-9 (EC-No.) 204-696-9 (EC Index-No.) (REACH-no) *1	<= 100	Press. Gas (Liq.), H280
Helium	(CAS-No.) 7440-59-7 (EC-No.) 231-168-5 (EC Index-No.) (REACH-no) *1	<= 100	Press. Gas (Comp.), H280
Argon	(CAS-No.) 7440-37-1 (EC-No.) 231-147-0 (EC Index-No.) (REACH-no) *1	Balance	Press. Gas (Comp.), H280
Nitrogen	(CAS-No.) 7727-37-9 (EC-No.) 231-783-9 (EC Index-No.) (REACH-no) *1	<= 100	Press. Gas (Comp.), H280
Oxygen	(CAS-No.) 7782-44-7 (EC-No.) 231-956-9 (EC Index-No.) 008-001-00-8 (REACH-no) *1	<= 23.5	Ox. Gas 1, H270 Press. Gas (Comp.), H280
Hydrogen	(CAS-No.) 1333-74-0 (EC-No.) 215-605-7 (EC Index-No.) 001-001-00-9 (REACH-no) *1	<= 2.93	Flam. Gas 1, H220 Press. Gas (Comp.), H280

Full text of R- and H-statements: see section 16

*Contains no other components or impurities which will influence the classification of the product.*

\*1: Listed in Annex IV / V REACH, exempted from registration.

\*2: Registration deadline not expired.

\*3: Registration not required: Substance manufactured or imported < 1t/y.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- Inhalation : Adverse effects not expected from this product.
- Skin contact : For liquid spillage - flush with water for at least 15 minutes.
- Eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes.
- Ingestion : Ingestion is not considered a potential route of exposure.

### 4.2. Most important symptoms and effects, both acute and delayed

- : No effect on living tissue.  
Refer to section 11.

### 4.3. Indication of any immediate medical attention and special treatment needed

- : None.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Specific hazards : Exposure to fire may cause containers to rupture/explode.

Hazardous combustion products : None.



### **5.3. Advice for fire-fighters**

Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.  
If possible, stop flow of product.  
Use water spray or fog to knock down fire fumes if possible.  
Move containers away from the fire area if this can be done without risk.

Hazchemcode : 2TE

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

: Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.  
Act in accordance with local emergency plan.  
Stay upwind.

### **6.2. Environmental precautions**

: None.

### **6.3. Methods and material for containment and cleaning up**

: None.

### **6.4. Reference to other sections**

: See also sections 8 and 13.

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

Safe use of the product : The product must be handled in accordance with good industrial hygiene and safety procedures.  
Only experienced and properly instructed persons should handle gases under pressure.  
Consider pressure relief device(s) in gas installations.  
Ensure the complete gas system was (or is regularly) checked for leaks before use.  
Do not smoke while handling product.  
Protect eyes, face and skin from liquid splashes.  
Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.  
Use only oxygen approved lubricants and oxygen approved sealings.  
Avoid suck back of water, acid and alkalis.  
Do not breathe gas.  
Avoid release of product into atmosphere.



Safe handling of the gas receptacle

- : Refer to supplier's container handling instructions.
- Do not allow backfeed into the container.
- Protect cylinders from physical damage; do not drag, roll, slide or drop.
- When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
- Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
- If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.
- Never attempt to repair or modify container valves or safety relief devices.
- Damaged valves should be reported immediately to the supplier.
- Keep container valve outlets clean and free from contaminants particularly oil and water.
- Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
- Close container valve after each use and when empty, even if still connected to equipment.
- Never attempt to transfer gases from one cylinder/container to another.
- Never use direct flame or electrical heating devices to raise the pressure of a container.
- Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.
- Suck back of water into the container must be prevented.
- Open valve slowly to avoid pressure shock.

**7.2. Conditions for safe storage, including any incompatibilities**

- : Observe all regulations and local requirements regarding storage of containers.
- Containers should not be stored in conditions likely to encourage corrosion.
- Container valve guards or caps should be in place.
- Containers should be stored in the vertical position and properly secured to prevent them from falling over.
- Stored containers should be periodically checked for general condition and leakage.
- Keep container below 50°C in a well ventilated place.
- Store containers in location free from fire risk and away from sources of heat and ignition.
- Keep away from combustible materials.

**7.3. Specific end use(s)**

- : None.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

Carbon dioxide (124-38-9)		
OEL : Occupational Exposure Limits		
Australia	TWA (mg/m <sup>3</sup> )	22500 mg/m <sup>3</sup>
	TWA (ppm)	12500 ppm
	STEL (mg/m <sup>3</sup> )	54000 mg/m <sup>3</sup>
	STEL (ppm)	30000 ppm

DNEL (Derived-No Effect Level) : No data available.

PNEC (Predicted No-Effect Concentration) : No data available.

**8.2. Exposure controls**

**8.2.1. Appropriate engineering controls**

- : Systems under pressure should be regularly checked for leakages.
- Ensure exposure is below occupational exposure limits (where available).
- Consider the use of a work permit system e.g. for maintenance activities.

**8.2.2. Individual protection measures, e.g. personal protective equipment**

- : A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:  
PPE compliant to the recommended EN/ISO standards should be selected.

• Eye/face protection

- : Wear goggles and a face shield when transfilling or breaking transfer connections.  
Standard EN 166 - Personal eye-protection - specifications



- Skin protection
  - Hand protection : Wear working gloves when handling gas containers.  
Standard EN 388 - Protective gloves against mechanical risk.
  - Other : Wear safety shoes while handling containers.  
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Respiratory protection : Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known.  
Use gas filters with full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers.  
Gas filters do not protect against oxygen deficiency.  
Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres.  
Standard EN 14387 - Gas filter(s), combined filter(s) and full face mask - EN 136.  
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.
- Thermal hazards : Wear cold insulating gloves when transfilling or breaking transfer connections.  
Standard EN 511 - Cold insulating gloves.

#### 8.2.3. Environmental exposure controls

: None necessary.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

- Physical state at 20°C / 101.3kPa : Gas.
  - Colour : Mixture contains one or more component(s) which have the following colour(s):  
Colourless.
- Odour : Odourless.
- Odour threshold : Odour threshold is subjective and inadequate to warn of overexposure.
- pH value : Not applicable for gas mixtures.
- Molar mass : Not applicable for gas mixtures.
- Melting point : Not applicable for gas mixtures.
- Boiling point : Not applicable for gas mixtures.
- Flash point : Not applicable for gas mixtures.
- Evaporation rate (ether=1) : Not applicable for gas mixtures.
- Flammability range : Non flammable.
- Vapour pressure [20°C] : No reliable data available.
- Vapour pressure [50°C] : No reliable data available.
- Relative density, gas (air=1) : Heavier than air.
- Solubility in water : No data available
- Partition coefficient n-octanol/water [log Kow] : Not applicable for gas mixtures.
- Auto-ignition temperature : Non flammable.
- Decomposition point [°C] : Not applicable.
- Viscosity [20°C] : Not applicable.
- Explosive Properties : Not applicable.
- Oxidising Properties : Not applicable.

### 9.2. Other information



Other data : Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

: No reactivity hazard other than the effects described in sub-sections below.

### 10.2. Chemical stability

: Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

: None.

### 10.4. Conditions to avoid

: None.  
Avoid moisture in installation systems.

### 10.5. Incompatible materials

: None.  
For additional information on compatibility refer to ISO 11114.

### 10.6. Hazardous decomposition products

: None.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

**Acute toxicity** : No toxicological effects from this product.

**Skin corrosion/irritation** : No known effects from this product.

**Serious eye damage/irritation** : No known effects from this product.

**Respiratory or skin sensitisation** : No known effects from this product.

**Germ cell mutagenicity** : No known effects from this product.

**Carcinogenicity** : No known effects from this product.

**Toxic for reproduction : Fertility** : No known effects from this product.

**Toxic for reproduction : unborn child** : No known effects from this product.

**STOT-single exposure** : No known effects from this product.

**STOT-repeated exposure** : No known effects from this product.

**Aspiration hazard** : Not applicable for gases and gas mixtures.

## SECTION 12: Ecological information

### 12.1. Toxicity

Assessment : No ecological damage caused by this product.

### 12.2. Persistence and degradability

Assessment : No ecological damage caused by this product.

### 12.3. Bioaccumulative potential

Assessment : No data available.

### 12.4. Mobility in soil

Assessment : Because of its high volatility, the product is unlikely to cause ground or water pollution.

Partition into soil is unlikely.

#### **12.5. Results of PBT and vPvB assessment**

Assessment : Not classified as PBT or vPvB.

#### **12.6. Other adverse effects**

Effect on the ozone layer : No known effects from this product.  
Effect on global warming : None.  
Effect on global warming : Contains greenhouse gas(es).

### **SECTION 13: Disposal considerations**

#### **13.1. Waste treatment methods**

Contact supplier if guidance is required.  
May be vented to atmosphere.  
Do not discharge into any place where its accumulation could be dangerous.  
Ensure that the emission levels from local regulations or operating permits are not exceeded.  
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.  
Return unused product in original cylinder to supplier.

List of hazardous waste codes (from Commission Decision 2001/118/EC)

: 16 05 05 : Gases in pressure containers other than those mentioned in 16 05 04.

#### **13.2. Additional information**

: None.  
External treatment and disposal of waste should comply with applicable local and/or national regulations

### **SECTION 14: Transport information**

#### **14.1. UN number**

UN-No. : 1956

#### **14.2. UN proper shipping name**

Transport by road/rail (ADR/RID) : COMPRESSED GAS, N.O.S. (Argon, Helium)

Transport by air (ICAO-TI / IATA-DGR) : Compressed gas, n.o.s. (Argon, Helium)

Transport by sea (IMDG) : COMPRESSED GAS, N.O.S. (Argon, Helium)

#### **14.3. Transport hazard class(es)**

Labelling :



2.2 : Non-flammable, non-toxic gases

#### **Transport by road/rail (ADG)**

Class : 2  
Hazchemcode : 2TE  
Hazard identification number : 20  
Tunnel Restriction : E - Passage forbidden through tunnels of category E

#### **Transport by air (ICAO-TI / IATA-DGR)**



Class / Div. (Sub. risk(s)) : 2.2

**Transport by sea (IMDG)**

Class / Div. (Sub. risk(s)) : 2.2  
Emergency Schedule (EmS) - Fire : F-C  
Emergency Schedule (EmS) - Spillage : S-V

**14.4. Packing group**

Transport by road/rail (ADR/RID) : Not applicable  
Transport by air (ICAO-TI / IATA-DGR) : Not applicable  
Transport by sea (IMDG) : Not applicable

**14.5. Environmental hazards**

Transport by road/rail (ADR/RID) : None.  
Transport by air (ICAO-TI / IATA-DGR) : None.  
Transport by sea (IMDG) : None.

**14.6. Special precautions for user**

**Packing Instruction(s)**

Transport by road/rail (ADR/RID) : P200  
Transport by air (ICAO-TI / IATA-DGR)  
Passenger and Cargo Aircraft : 200  
Cargo Aircraft only : 200  
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.  
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.  
Before transporting product containers:  
- Ensure there is adequate ventilation.  
- Ensure that containers are firmly secured.  
- Ensure cylinder valve is closed and not leaking.  
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.  
- Ensure valve protection device (where provided) is correctly fitted.

HAZCHEMCODE : 2TE

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

: Not applicable.

**SECTION 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**National regulations**

Ensure all national/local regulations are observed.

**15.2. Chemical safety assessment**

: A CSA does not need to be carried out for this product.





## SECTION 16: Other information

- Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.
- Abbreviations and acronyms : ATE - Acute Toxicity Estimate. CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008. REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006. EINECS - European Inventory of Existing Commercial Chemical Substances. CAS# - Chemical Abstract Service number. PPE - Personal Protection Equipment. LC50 - Lethal Concentration to 50 % of a test population. RMM - Risk Management Measures. PBT - Persistent, Bioaccumulative and Toxic. vPvB - Very Persistent and Very Bioaccumulative. STOT- SE : Specific Target Organ Toxicity - Single Exposure. CSA - Chemical Safety Assessment. EN - European Standard. UN - United Nations. ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road. IATA - International Air Transport Association. IMDG code - International Maritime Dangerous Goods. RID - Regulations concerning the International Carriage of Dangerous Goods by Rail. WGK - Water Hazard Class. STOT - RE : Specific Target Organ Toxicity - Repeated Exposure.
- Training advice : None.

### Full text of H-statements

Flam. Gas 1	Flammable gases, Category 1
Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Comp.)	Gases under pressure : Compressed gas
Press. Gas (Liq.)	Gases under pressure : Liquefied gas
H220	Extremely flammable gas.
H270	May cause or intensify fire; oxidiser.
H280	Contains gas under pressure; may explode if heated.

- DISCLAIMER OF LIABILITY : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.  
Details given in this document are believed to be correct at the time of going to press.  
Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

