



# A NEW FORCE IN CHEMICAL MANUFACTURING

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## SAFETY DATA SHEET

ISSUED JUNE, 2022 (VALID 5 YEARS FROM DATE OF ISSUE)

### Corrofix™ Aqueous Aluminium Cleaner

#### Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd  
Unit 2/14-16 Lee Holm Road  
St Marys NSW 2760

Phone: 1300 738 250 (business hours)  
Fax: 02 9623 3670  
www.chemtools.com.au

**Chemical nature:** Aqueous solution of phosphoric acid, citric acid and other ingredients.  
**Product Name:** Corrofix™ Aqueous Aluminium Cleaner  
**Product Code:** CT-ALC  
**Product Use:** Aluminium cleaner.  
**Creation Date:** June, 2022  
**Poisons Information Centre:** Phone 13 1126 from anywhere in Australia

#### Section 2 - Hazards Identification

##### Statement of Hazardous Nature

**SUSMP Classification:** None allocated.  
**ADG Classification:** Class 8: Corrosive Substances.  
**UN Number:** 1760, CORROSIVE LIQUID, N.O.S.



##### GHS Signal word: DANGER

Corrosive to metals Category 1  
Skin and Eye Corrosion /Irritation Category 1C

##### HAZARD STATEMENT:

H290: May be corrosive to metals.  
H314: Causes severe skin burns and eye damage.

##### PREVENTION

P220: Keep or store away from combustible materials.  
P234: Keep only in original container.  
P260: Do not breathe fumes, mists, vapours or spray.  
P262: Do not get in eyes, on skin, or on clothing.  
P264: Wash contacted areas thoroughly after handling.  
P280: Wear protective gloves, protective clothing and eye or face protection.

##### RESPONSE

P310: Immediately call a POISON CENTRE or doctor/physician.  
P363: Wash contaminated clothing before reuse.  
P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.  
P304+P340: IF INHALED: Remove victim to fresh air and keep comfortable for breathing.  
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P390: Absorb spillage to prevent material damage.

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Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

**STORAGE**

- P405: Store locked up.  
 P410: Protect from sunlight.  
 P402+P404: Store in a dry place. Store in a closed container.  
 P403+P235: Store in a well-ventilated place. Keep cool.

**DISPOSAL**

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

**Statement of Hazardous Nature (New Zealand)**

Cleaning Products (Corrosive) Group Standard 2020 – HSR002526

**DG Classification:** Classified as a Dangerous Good for transport in accordance with the Land Transport Rule Dangerous Goods 2005 and NZS 5433:2007.

**Emergency Overview**

**Physical Description & Colour:** Clear colourless liquid.

**Odour:** No odour.

**Major Health Hazards:** causes severe skin burns and eye damage.

**Section 3 - Composition/Information on Ingredients**

Ingredients	CAS No	Conc, %	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Phosphoric acid	7664-38-2	3-5	1	3
Citric acid	77-92-9	3-5	not set	not set
Isopropanol	67-63-0	1-3	983	1230
Other non hazardous ingredients including water	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

**Section 4 - First Aid Measures****General Information:**

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

**Skin Contact:** Seek urgent medical attention. Flush contaminated area with lukewarm, gently flowing water for at least 60 minutes, by the clock. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this SDS and take their advice). Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts).

**Eye Contact:** Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 20-30 minutes, by the clock, while holding the eyelid(s) open. Neutral saline solution may be used as soon as it is available. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this MSDS and take their advice). Take care not to rinse contaminated water into the unaffected eye or onto face. If irritation persists, repeat flushing. Call a Poisons Information Centre or a doctor urgently. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If swallowed, do NOT induce vomiting

rinse mouth thoroughly with water and contact a Poisons Information Centre. Urgent hospital treatment is likely to be needed. Give activated charcoal if instructed.

**Section 5 - Fire Fighting Measures**

**Fire and Explosion Hazards:** May be corrosive to metals. The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is little risk of an explosion from this product if commercial quantities are involved in a fire.

This product is likely to decompose only after heating to dryness, followed by further strong heating.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

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Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

**Extinguishing Media:** Not combustible. Use extinguishing media suited to burning materials. Water fog or fine spray is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses.

**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade. There is little danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is liquid-tight chemical protective clothing and breathing apparatus.

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## Section 6 - Accidental Release Measures

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**Accidental release:** In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include Viton, Nitrile, butyl rubber, PE/EVAL and Responder. Eye/face protective equipment should comprise, as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Because of the corrosiveness of this product, special personal care should be taken in any cleanup operation. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services.

Contaminated area may be neutralised by washing with weak or dilute alkali. Baking soda, washing soda and limestone are suitable. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

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## Section 7 - Handling and Storage

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**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** Store in a cool, well ventilated area. Check containers periodically for corrosion and leaks. Containers should be kept closed in order to minimise contamination. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

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## Section 8 - Exposure Controls and Personal Protection

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The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Phosphoric acid	1	3
Isopropanol	983	1230

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used where there is ventilation that is adequate to keep exposure below the TWA levels. If necessary, use a fan.

**Eye Protection:** Your eyes must be completely protected from this product by splash resistant goggles with face shield. All surrounding skin areas must be covered. Emergency eye wash facilities must also be available in an area close to where this product is being used.

**Skin Protection:** Because of the dangerous nature of this product, make sure that all skin areas are completely covered by impermeable gloves, overalls, hair covering, apron and face shield. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: Viton, nitrile, butyl rubber, PE/EVAL, Responder.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

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## Section 9 - Physical and Chemical Properties:

<b>Physical Description &amp; colour:</b>	Clear colourless liquid.
<b>Odour:</b>	No odour.
<b>Boiling Point:</b>	Approximately 100°C at 100kPa.
<b>Flash point:</b>	Will not burn until water component is driven off.
<b>Upper Flammability Limit:</b>	Does not burn.
<b>Lower Flammability Limit:</b>	Does not burn.
<b>Autoignition temperature:</b>	Does not burn.
<b>Flammability Class:</b>	Does not burn.
<b>Freezing/Melting Point:</b>	Below 0°C.
<b>Volatiles:</b>	Water component.
<b>Vapour Pressure:</b>	2.37 kPa at 20°C (water vapour pressure).
<b>Vapour Density:</b>	As for water.
<b>Specific Gravity:</b>	No data.
<b>Water Solubility:</b>	Miscible.
<b>pH:</b>	No data. Expected to be strongly acidic.
<b>Volatility:</b>	No data.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	As for water.
<b>Coeff Oil/water Distribution:</b>	No data
<b>Autoignition temp:</b>	Does not burn.
<b>article Characteristics:</b>	Not applicable for liquids.

## Section 10 - Stability and Reactivity

**Reactivity:** Most strong acids react with inorganic and organic bases such as amines to form salts. They also react with many metals liberating hydrogen gas. These reactions are often rapid and sometimes liberate much heat. They can also decompose many organic materials such as esters, in a reaction called hydrolysis.

**Conditions to Avoid:** Under no circumstances should the container be sealed. Keep isolated from combustible materials.

**Incompatibilities:** bases, zinc, tin, aluminium and their alloys.

**Fire Decomposition:** This product is likely to decompose only after heating to dryness, followed by further strong heating. Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form oxides of phosphorus and other phosphorus compounds. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** This product will not undergo polymerisation reactions.

## Section 11 - Toxicological Information

### Local Effects:

**Target Organs:** This product may attack skin. Ingredients in this product have an established TWA, so exposure by inhalation should be avoided.

## Classification of Hazardous Ingredients

Ingredient	Health Hazard Statement Codes
Phosphoric Acid	H314, H332
<ul style="list-style-type: none"> <li>Skin and eye corrosion – category 1B</li> <li>Acute toxicity – category 4</li> </ul>	
Citric Acid	H319, H315, H335
<ul style="list-style-type: none"> <li>Eye irritation – category 2A</li> <li>Skin irritation – category 2</li> <li>Specific target organ toxicity (single exposure) – category 3</li> </ul>	
Isopropanol	H225, H319, H336
<ul style="list-style-type: none"> <li>Flammable liquid – category 2</li> <li>Eye irritation – category 2A</li> <li>Specific target organ toxicity (single exposure) – category 3</li> </ul>	

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## Potential Health Effects

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**Inhalation:**

**Short Term Exposure:** Available data indicates that this product is not harmful. In addition product is unlikely to cause any discomfort or irritation.

**Long Term Exposure:** No data for health effects associated with long term inhalation.

**Skin Contact:**

**Short Term Exposure:** This product is corrosive to the skin. Capable of causing moderate to severe burns with ulceration. Can penetrate to deeper layers of skin, resulting in third degree burns. Corrosion will continue until product is removed or neutralised. Severity depends on concentration and duration of exposure. Burns may not be immediately painful

the onset of pain may be minutes to hours.

**Long Term Exposure:** No data for health effects associated with long term skin exposure.

**Eye Contact:**

**Short Term Exposure:** This product is very corrosive to eyes. It will quickly cause severe pain, and corrosion of the eye and surrounding facial tissues. Unless exposure is immediately treated, permanent blindness and facial scarring will occur.

**Long Term Exposure:** No data for health effects associated with long term eye exposure.

**Ingestion:**

**Short Term Exposure:** Significant oral exposure is considered to be unlikely. Available data shows that this product is not harmful. However, this product is corrosive to the gastrointestinal tract. Capable of causing moderate to severe burns with ulceration. Can penetrate to deeper layers of skin, resulting in third degree burns. Corrosion will continue until product is removed or neutralised. Severity depends on concentration and duration of exposure.

**Long Term Exposure:** No data for health effects associated with long term ingestion.

**Carcinogen Status:**

**SWA:** No significant ingredient is classified as carcinogenic by SWA.

**NTP:** No significant ingredient is classified as carcinogenic by NTP.

**IARC:** Isopropanol is Class 3 - unclassifiable as to carcinogenicity to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

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## Section 12 - Ecological Information

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Insufficient data to be sure of status. However, until diluted or neutralised it will kill all aquatic organisms it contacts due to extreme pH.

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## Section 13 - Disposal Considerations

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**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to separate the contamination in some way. Only if neither of these options is suitable, we suggest that you contact a specialist disposal company to arrange disposal, but we recommend that it be neutralised in a controlled manner before disposal.

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## Section 14 - Transport Information

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**Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.**

**UN Number:** 1760, CORROSIVE LIQUID, N.O.S.

**Hazchem Code:** 2X

**Special Provisions:** 223, 274

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

**Dangerous Goods Class:** Class 8: Corrosive Substances.

**Packing Group:** III

**Packing Instruction:** P001, IBC03, LP01

Class 8 Corrosive Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances where the Toxic Substances are cyanides and the Corrosives are acids), 7 (Radioactive Substances), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Poisonous Gases), 3 (Flammable liquids), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 6 (Toxic

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Substances except where the Toxic Substances are cyanides and the Corrosives are acids) and 9 (Miscellaneous Dangerous Goods).

## Section 15 - Regulatory Information

### Australia:

**AIIC:** All of the significant ingredients in this formulation are compliant with AICIS regulations.

The following ingredient: Phosphoric acid, is mentioned in the SUSMP.

### New Zealand:

Cleaning Products (Corrosive) Group Standard 2020 – HSR002526

## Section 16 - Other Information

**This SDS contains only safety-related information. For other data see product literature.**

### Acronyms:

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 <sup>th</sup> edition)
<b>AICS/AIIC</b>	Australian Inventory of Industrial Chemicals
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>CAS number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

### Australia:

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7

### New Zealand

HSNO Approved Code of Practice: Preparation of Safety Data Sheets. New Zealand Chemical Industry Council September 2006.

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