



## WELDING CONSUMABLES GASLESS SELF SHIELDING MIG WIRES

### XA-E71T11

#### XA-E71T11 GASLESS MIG WIRE

- No Shielding Gas Needed
- Limited Multiple-Pass or Single-Pass Welding on Mild Steel
- Excellent for Outdoor Use, Works Well In Windy Conditions
- Smooth Arc, Minimal Spatter
- Works on CC Power Sources and Voltage Sensing Wire Feeders
- DC- Straight Polarity
- International Approvals



Xcel-Arc E71T-11 is a general purpose self-shielded flux-cored wire designed for all position, single-pass and limited multiple-pass lap, fillet and butt welds on mild or galvanized steel of less than 3/4" thickness. (Do not use on steel plates thicker than 3/4"). Xcel-Arc E71T-11 is easy to use because it requires no shielding gas. It has a very stable arc, low spatter and slag removal is easy. Xcel-Arc E71T-11 is commonly used in the fabrication of structural beams on outdoor construction projects where adverse weather conditions hinder the flow of gas or where gas cylinders are not an option for logistical reasons.

E71T-11 is also used in the fabrication of machinery parts, tanks, prefab construction and light structural framework.

Part-No	Description	Spool Weight
XA-E71T110950	0.9mm XcelArc E71T-11 Gasless Wire	5.0kg
XA-E71T111250	1.2mm XcelArc E71T-11 Gasless Wire	5.0kg
XA-E71T111215	1.2mm XcelArc E71T-11 Gasless Wire	15.0kg