

# WIRE FEEDER DRIVE ROLLERS

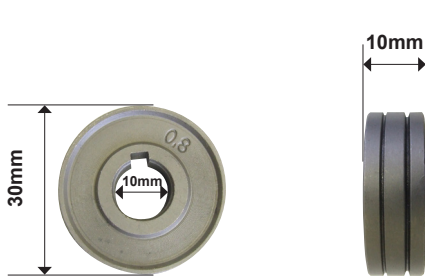
For Standard, Flux Core & Soft Wires

RazorWeld



**ROLLER DIAMETER: 30/10/10**

**MACHINE TYPE: RAZOR MIG175RZ - VIPER MIG150 - VIPER MIG182**



### V Groove Drive Roller - Steel Wire

Part Number	Description
XA-DRV30608	XA Drive Roll V Groove 0.6-0.8mm - 30/10/10
XA-DRV30809	XA Drive Roll V Groove 0.8-0.9mm - 30/10/10

### Knurled Drive Roller - Flux Core Wire

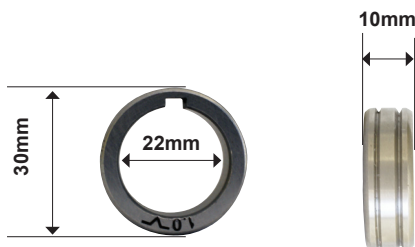
Part Number	Description
XA-DRK30809	XA Drive Roll Knurled 0.8-0.9mm - 30/10/10
XA-DRK30912	XA Drive Roll Knurled 0.9-1.2mm - 30/10/10

### U Groove Roller - Soft Wire

Part Number	Description
XA-DRU30809	XA Drive Roll U Groove 0.8-0.9mm - 30/10/10
XA-DRU31012	XA Drive Roll U Groove 1.0-1.2mm - 30/10/10

**ROLLER DIAMETER: 30/22/10**

**MACHINE TYPE: MIG185V - MIG200RZ - MIG205SS - MIG250CRZ  
MIG250DRZ - MIG350WRZ - MIG350SWF - MIG500SWF (older model)**



### V Groove Drive Roller - Steel Wire

Part Number	Description
XA-DRV0608	XA Drive Roll V Groove 0.6-0.8mm - 30/22/10
XA-DRV0810	XA Drive Roll V Groove 0.8-1.0mm - 30/22/10
XA-DRV1012	XA Drive Roll V Groove 1.0-1.2mm - 30/22/10
XA-DRV1216	XA Drive Roll V Groove 1.2-1.6mm - 30/22/10

### Knurled Drive Roller - Flux Core Wire

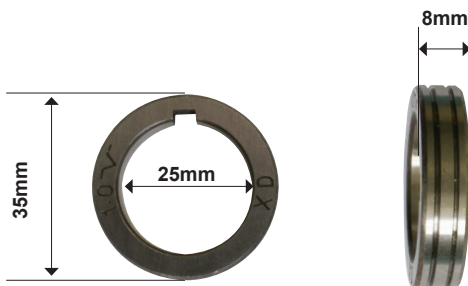
Part Number	Description
XA-DRK0809	XA Drive Roll Knurled 0.8-0.9mm - 30/22/10
XA-DRK0912	XA Drive Roll Knurled 0.9-1.2mm - 30/22/10
XA-DRK1216	XA Drive Roll Knurled 1.2-1.6mm - 30/22/10

### U Groove Roller - Soft Wire

Part Number	Description
XA-DRU1012	XA Drive Roll U Groove 1.0-1.2mm - 30/22/10
XA-DRU1216	XA Drive Roll U Groove 1.2-1.6mm - 30/22/10

**ROLLER DIAMETER: 35/25/8**

**MACHINE TYPE: MIG200WRZ - MIG250WRZ**



### V Groove Drive Roller - Steel Wire

Part Number	Description
XA-DRV20608	XA Drive Roll V Groove 0.6-0.8mm - 35/25/08
XA-DRV20810	XA Drive Roll V Groove 0.8-1.0mm - 35/25/08
XA-DRV21012	XA Drive Roll V Groove 1.0-1.2mm - 35/25/08

### Knurled Drive Roller - Flux Core Wire

Part Number	Description
XA-DRK20809	XA Drive Roll Knurled 0.8-0.9mm - 35/25/08
XA-DRK20910	XA Drive Roll Knurled 0.9-1.0mm - 35/25/08
XA-DRK21012	XA Drive Roll Knurled 1.0-1.2mm - 35/25/08
XA-DRK21216	XA Drive Roll Knurled 1.2-1.6mm - 35/25/08

### U Groove Drive Roller - Soft Wire

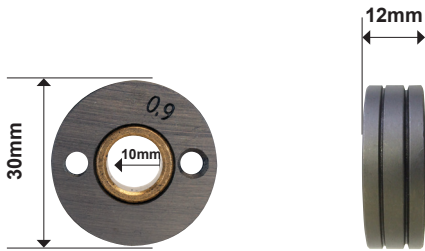
Part Number	Description
XA-DRU21012	XA Drive Roll U Groove 1.0-1.2mm - 35/25/08
XA-DRU21216	XA Drive Roll U Groove 1.2-1.6mm - 35/25/08

# WIRE FEEDER DRIVE ROLLERS

For Standard, Flux Core & Soft Wires



**ROLLER DIAMETER: 30/10/12**  
**MACHINE TYPE: RAZOR MIG500RZSWF**



### V Groove Drive Roller - Steel Wire

Part Number	Description
XA-DRV10608	XA Drive Roll V Groove 0.6-0.8mm - 30/10/12
XA-DRV10910	XA Drive Roll V Groove 0.9-1.0mm - 30/10/12
XA-DRV10912	XA Drive Roll V Groove 0.9-1.2mm - 30/10/12
XA-DRV11012	XA Drive Roll V Groove 1.0-1.2mm - 30/10/12
XA-DRV11216	XA Drive Roll V Groove 1.2-1.6mm - 30/10/12

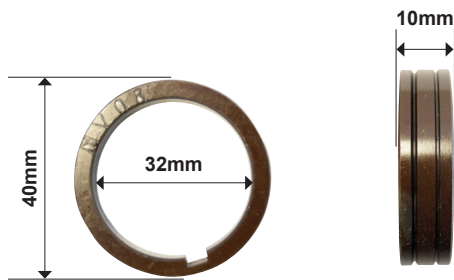
### Knurled Drive Roller - Flux Core Wire

Part Number	Description
XA-DRK10809	XA Drive Roll Knurled 0.8-0.9mm - 30/10/12
XA-DRK10912	XA Drive Roll Knurled 0.9-1.2mm - 30/10/12
XA-DRK11216	XA Drive Roll Knurled 1.2-1.6mm - 30/10/12

### U Groove Roller - Soft Wire

Part Number	Description
XA-DRU10910	XA Drive Roll U Groove 0.9-1.0mm - 30/10/12
XA-DRU11012	XA Drive Roll U Groove 1.0-1.2mm - 30/10/12
XA-DRU11216	XA Drive Roll U Groove 1.2-1.6mm - 30/10/12

**ROLLER DIAMETER: 40/32/10**  
**MACHINE TYPE: MULTI250K - MULTI400K - MULTISYNERGIC 500 - RWS**



### V Groove Drive Roller - Steel Wire

Part Number	Description
XA-DRV40810	XA Drive Roll V Groove 0.8-1.0mm - 40/32/10
XA-DRV40912	XA Drive Roll V Groove 0.9-1.2mm - 40/32/10

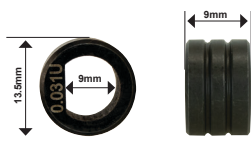
### Knurled Drive Roller - Flux Core Wire

Part Number	Description
XA-DRK40912	XA Drive Roll Knurled 0.9-1.2mm - 40/32/10
XA-DRK41216	XA Drive Roll Knurled 1.2-1.6mm - 40/32/10

### U Groove Drive Roller - Soft Wire

Part Number	Description
XA-DRU41012	XA Drive Roll U Groove 1.0-1.2mm - 40/32/10
XA-DRU41216	XA Drive Roll U Groove 1.2-1.6mm - 40/32/10

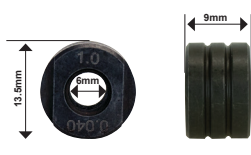
**SPOOL GUN DRIVE ROLLERS**  
**ROLLER DIAMETER: 13.5/9/9**



### U Groove Drive Roller - Spool Gun - Soft Wire

Part Number	Description
XAP7020W-08U	Drive Roll U Groove 0.8mm - D Shaft Fit
XAP7020W-09U	Drive Roll U Groove 0.9mm - D Shaft Fit
XAP7020W-10U	Drive Roll U Groove 1.0mm - D Shaft Fit
XAP7020W-12U	Drive Roll U Groove 1.2mm - D Shaft Fit
XAP7020W-16U	Drive Roll U Groove 1.6mm - D Shaft Fit

**PUSH PULL GUN DRIVE ROLLERS**  
**ROLLER DIAMETER: 13.5/6/9**



### V Groove Drive Roller - Push Pull Gun - Hard Wire

Part Number	Description
XAP8224W-08	Drive Roll V Groove 0.8mm
XAP8224W-09	Drive Roll V Groove 0.9mm
XAP8224W-10	Drive Roll V Groove 1.0mm
XAP8224W-12	Drive Roll V Groove 1.2mm

### U Groove Drive Roller - Push Pull Gun - Soft Wire

Part Number	Description
XAP8224W-08U	Drive Roll U Groove 0.8mm
XAP8224W-09U	Drive Roll U Groove 0.9mm
XAP8224W-10U	Drive Roll U Groove 1.0mm
XAP8224W-12U	Drive Roll U Groove 1.2mm