



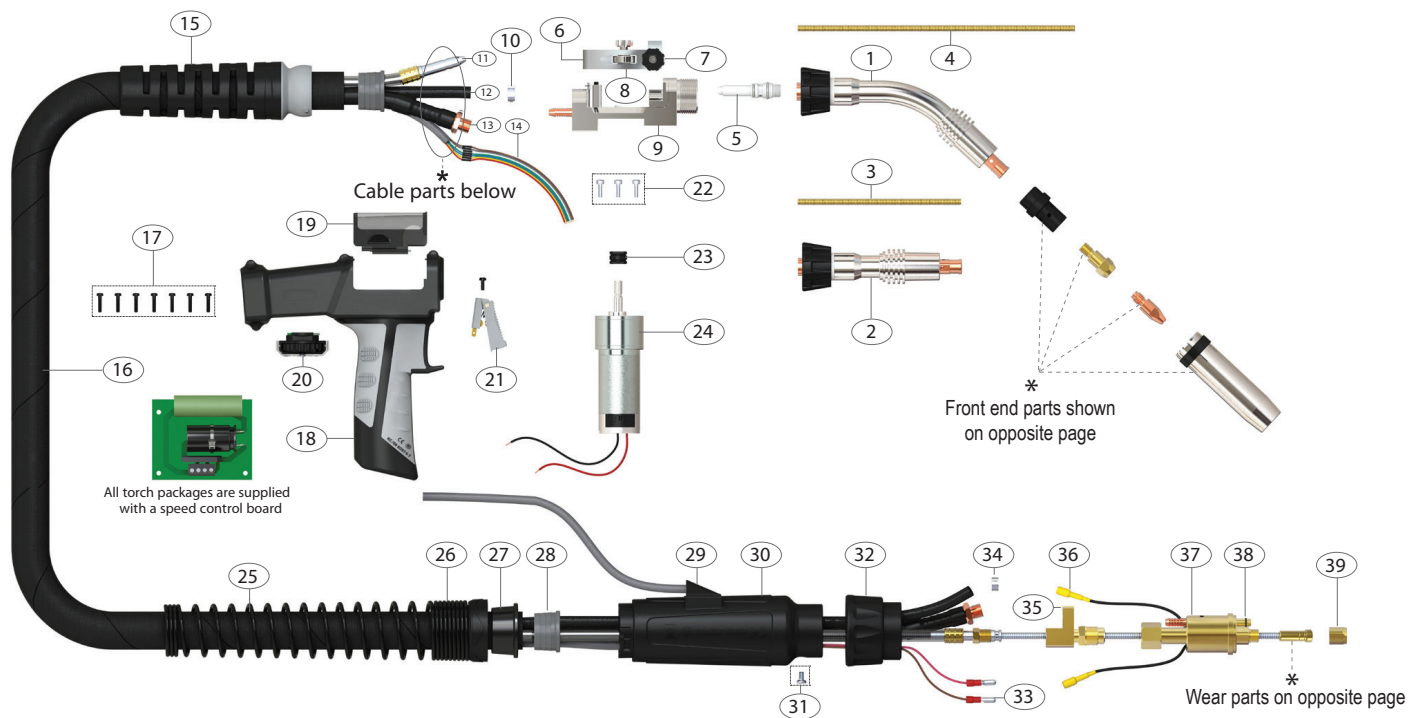
## MIG WELDING TORCHES

### XAP360 PUSH-PULL TORCH

#### 300A AIR COOLED MIG WELDING TORCH

Rating: 300A CO<sub>2</sub> 270A mixed gas EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires

### Suregrip™ Series



#### Torch Model

#### Part Number

XAP360 Suregrip™ 42v Push Pull Mig Torch Package 45° Neck x 8m  
 XAP360 Suregrip™ 42v Push Pull Mig Torch Package Straight Neck x 8m  
 XAP360 Suregrip™ 24v Push Pull Mig Torch Package 45° Neck x 8m  
 XAP360 Suregrip™ 24v Push Pull Mig Torch Package Straight Neck x 8m

XAP3600-42-A45-80ER  
 XAP3600-42-A180-80ER  
 XAP3600-24-A45-80ER  
 XAP3600-24-A180-80ER

#### Spare Parts

Part Number	Description
1	XAP3603 Swan Neck Assembly 45°
2	XAP3603A Straight Neck Assembly
3	XAP3602 Jump Liner
4	XAP3602A Jump Liner
5	XAP36006 Jump Liner Nipple
6	XAP36402 Pressure Arm Assembly
7	XAP36402B Tension Knob
8	XAP36402R Pressure Roll
9	XAP36001 Motor Body
10	XA5041 Water Hose Clamp 8.7mm
15	XA3208 Handle Cable Support
16	XAP36419-80 Canvas Cover Assembly
17	XASP1 Handle Screw
18	XAP2514/KJ Push Pull Handle
19	XAP2514/C Push Pull Handle Cover
20	XAP0807-1 Potentiometer Kit 1K
	XAP0807-5 Potentiometer Kit 5K
	XAP0807-10 Potentiometer Kit 10K
	XAP0807-25 Potentiometer Kit 25K
21	XAP2516 Trigger
22	XAPMS1 Motor Screw
23	XAP8224W-08 Drive Roll For Wire 0.8
	XAP8224W-09 Drive Roll For Wire 0.9
	XAP8224W-10 Drive Roll For Wire 1.0
	XAP8224W-12 Drive Roll For Wire 1.2

#### Spare Parts

Part Number	Description
23	XAP8224W-09U Drive Roll U Groove 0.9mm
	XAP8224W-10U Drive Roll U Groove 1.0mm
	XAP8224W-12U Drive Roll U Groove 1.2mm
24	XAP8224-24 Motor 24V DC
	XAP8224-42 Motor 42V DC
25	XA8027 Housing Spring
26	XA8028 Spring Cable Support Nut
27	XA8009 Canvas Cover Clamp
28	XA8010 Canvas Cover Retainer
29	XALH26-C Housing Insert
30	XA5022 Gun Plug Housing Assembly
31	XA1526 Gun Plug Screw
32	XA1519/S Gun Plug Nut
33	XA1522 Cable Terminal Male
34	XA5024 Water Hose Clamp 9.5MM
35	XAP3608C Power Fitting
36	XA1523 Gun Plug Terminal Female
37	XAP1528 A/C Gun Plug Body Assembly
38	XA1524 Gun Plug 'O' Ring
39	XA1525 Liner Nut

#### Cable Parts

Part Number	Description
11	XAP36408-80 Outer Liner Assembly
12	XAP36413-80 Gas Hose Assembly
13	XAP36015-80 Power Cable Assembly
14	XAP36410-80 Switch Lead Assembly