

# PLASMA CUTTING TORCHES

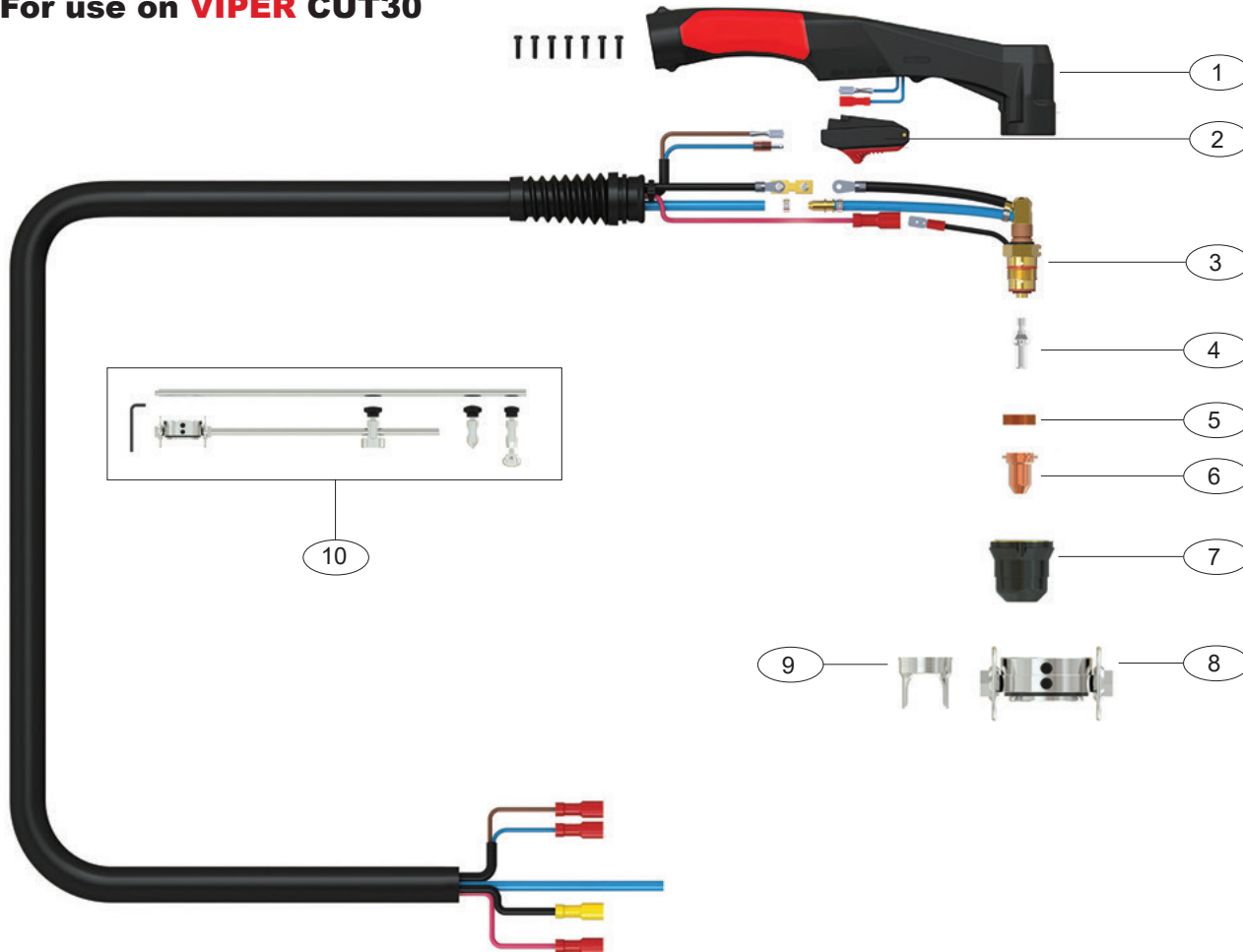
## SC40 PLASMA TORCH & SPARES



### Surecut SC40

Rating: 40A Air/N<sub>2</sub> Gas, @ 60% duty cycle.

For use on **VIPER CUT30**



#### Technical Data

Max Current	40A	Gas Pressure	4.5-5.0 Bar (65-75psi)
Duty Cycle	60%	Gas Flow	100 l/min
Gas	Air/N	with Pilot Arc	

#### Spare Parts

#	Part Number	Description
	SC40-40-M16X1.5	SC40 Plasma Torch 4m
1	SC2514	Handle Kit
2	SC2516R	Trigger
3	SC4001	Torch Head
4	SC2504	SC40 Electrode
5	SC2506	SC40 Swirl Ring

#### Spare Parts

#	Part Number	Description
6	SC2520-09	SC40 Cutting Tip 0.9mm
7	SC2530-6	SC40 Retaining Cap
8	SC2551	SC40 Cutting Buggy
9	SC2540	SC40 Stand Off Guide
10	SC2550	SC40 Circle Cutting Attachment
11	SCSP1	Screw Pack